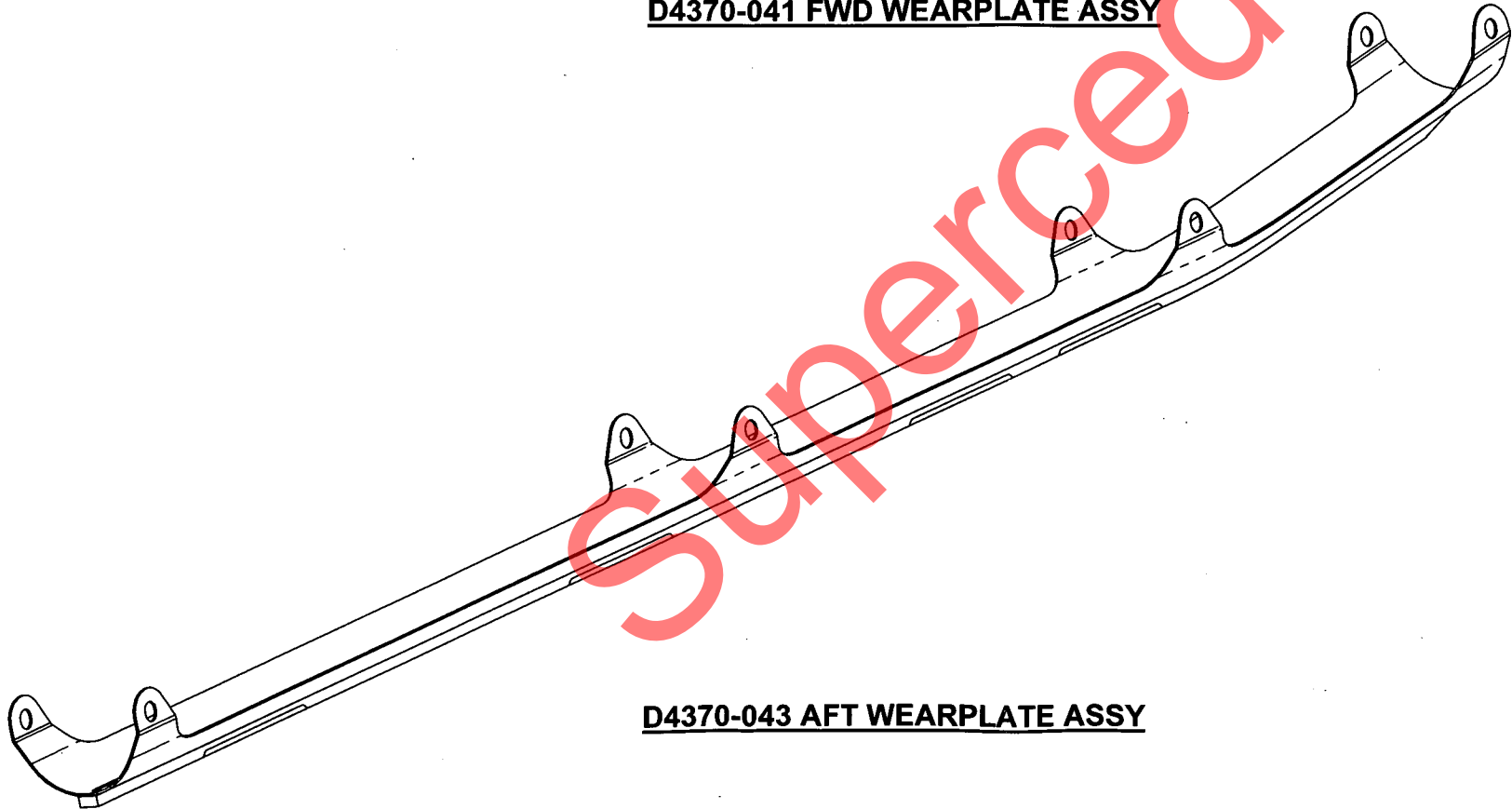


D4370-041 FWD WEARPLATE ASSY

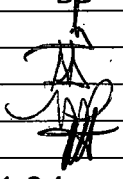


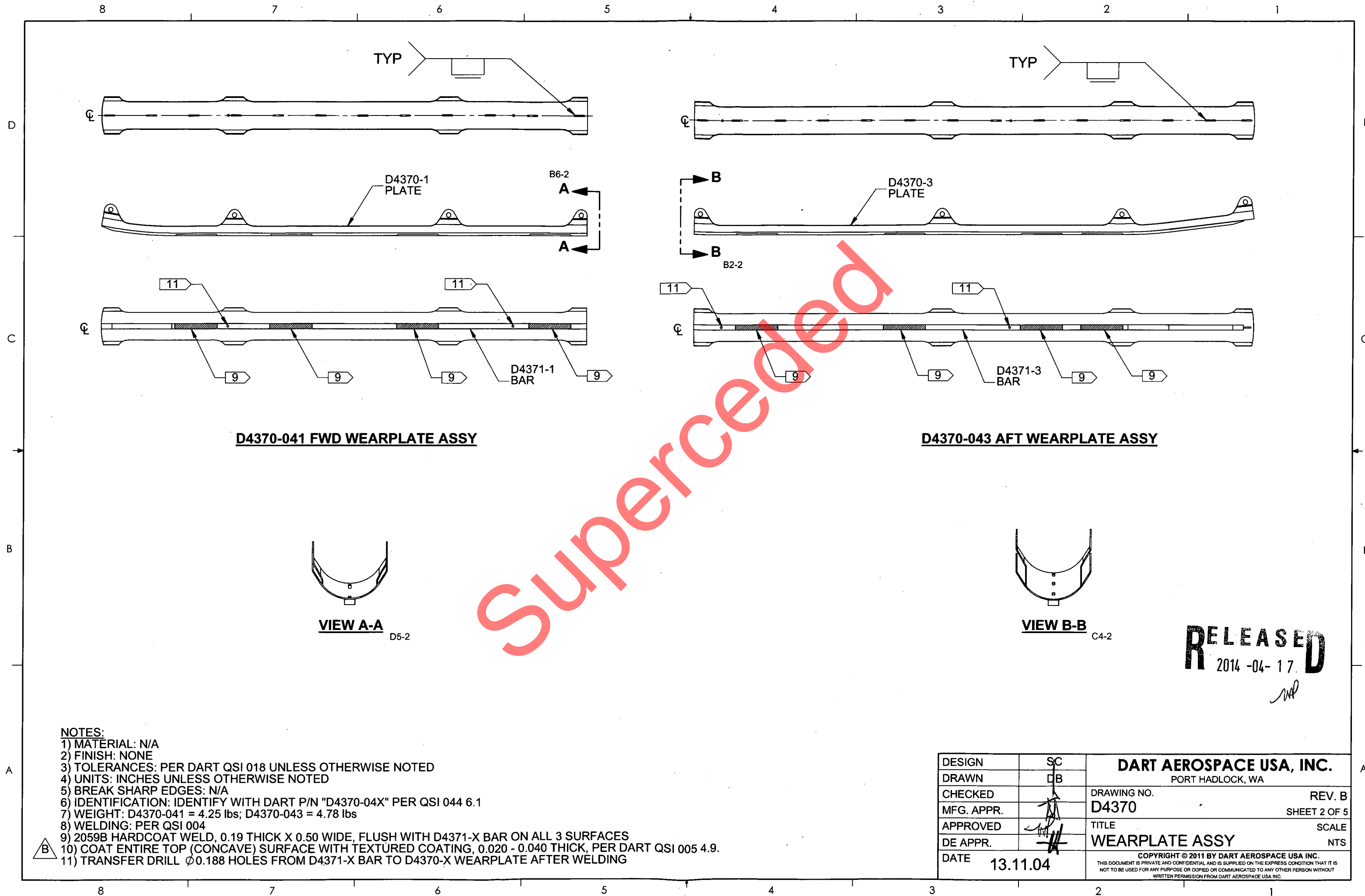
D4370-043 AFT WEARPLATE ASSY

ITEM	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
	X		D4370-041	FWD WEARPLATE ASSY
		X	D4370-043	AFT WEARPLATE ASSY
1	1		D4370-1	PLATE
2		1	D4370-3	PLATE
3	1		D4371-1	BAR
4		1	D4371-3	BAR
5	A/R	A/R	2059B	HARDCOAT
6	A/R	A/R	TEXTURED COATING	SEALANT



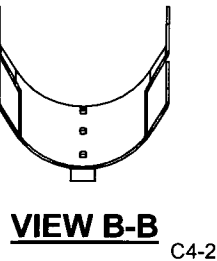
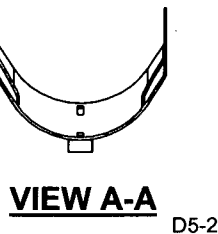
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B	TEXTURED COATING WAS ROCKGUARD 4714 (BOM TABLE), CHANGE NOTE 10 (SH 2)		DB	13.11.04
A	NEW ISSUE		SC	11.06.14
REV.	DESCRIPTION		BY	DATE
DESIGN	SC	DART AEROSPACE USA, INC. PORT HADLOCK, WA		
DRAWN	DB			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.		D4370	SHEET 1 OF 5	
APPROVED		TITLE	SCALE	
DE APPR.		WEARPLATE ASSY	NTS	
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D4370-041 FWD WEARPLATE ASSY

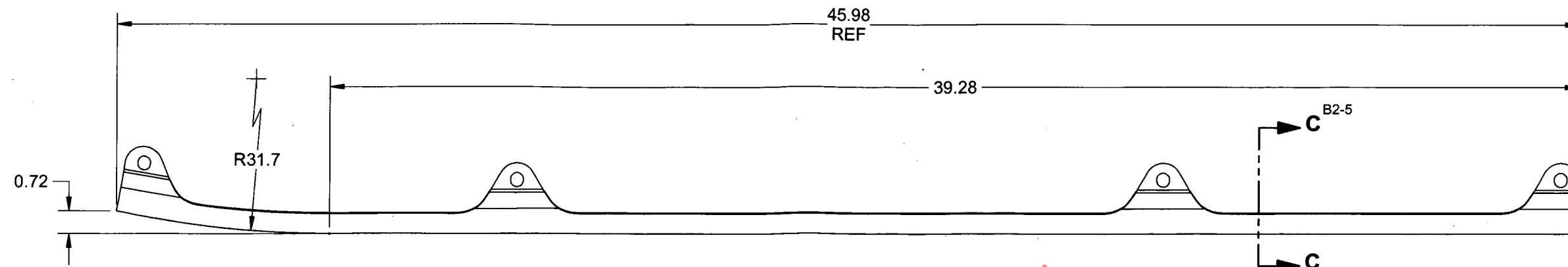
D4370-043 AFT WEARPLATE ASSY



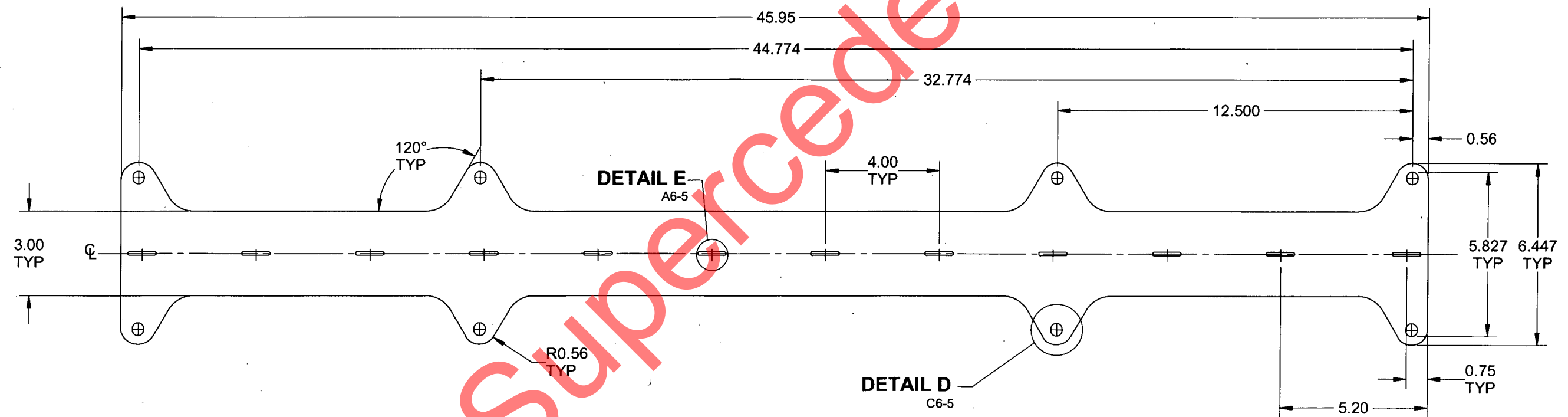
- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4370-04X" PER QSI 044 6.1
 - 7) WEIGHT: D4370-041 = 4.25 lbs; D4370-043 = 4.78 lbs
 - 8) WELDING: PER QSI 004
 - 9) 2059B HARDCOAT WELD, 0.19 THICK X 0.50 WIDE, FLUSH WITH D4371-X BAR ON ALL 3 SURFACES
 - 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THICK, PER DART QSI 005 4.9.
 - 11) TRANSFER DRILL $\varnothing 0.188$ HOLES FROM D4371-X BAR TO D4370-X WEARPLATE AFTER WELDING

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MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 5	
APPROVED	<i>[Signature]</i>	TITLE WEARPLATE ASSY	SCALE NTS
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DATE	13.11.04		



D4370-1 PLATE
(MAKE FROM D4370-1F)



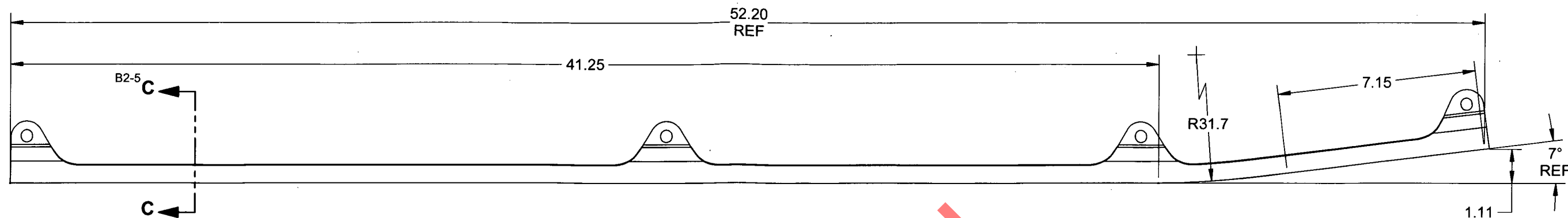
D4370-1F PLATE

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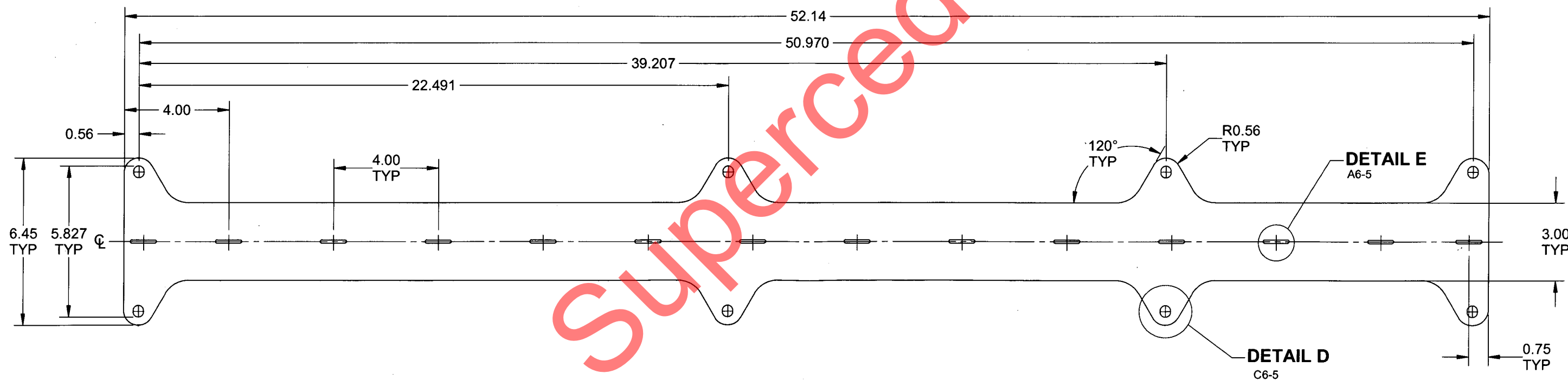
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 18 GAUGE (0.050 THICK), REF. DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.24 lbs

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MFG. APPR.		D4370	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
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D4370-3 PLATE
(MAKE FROM D4370-3F)



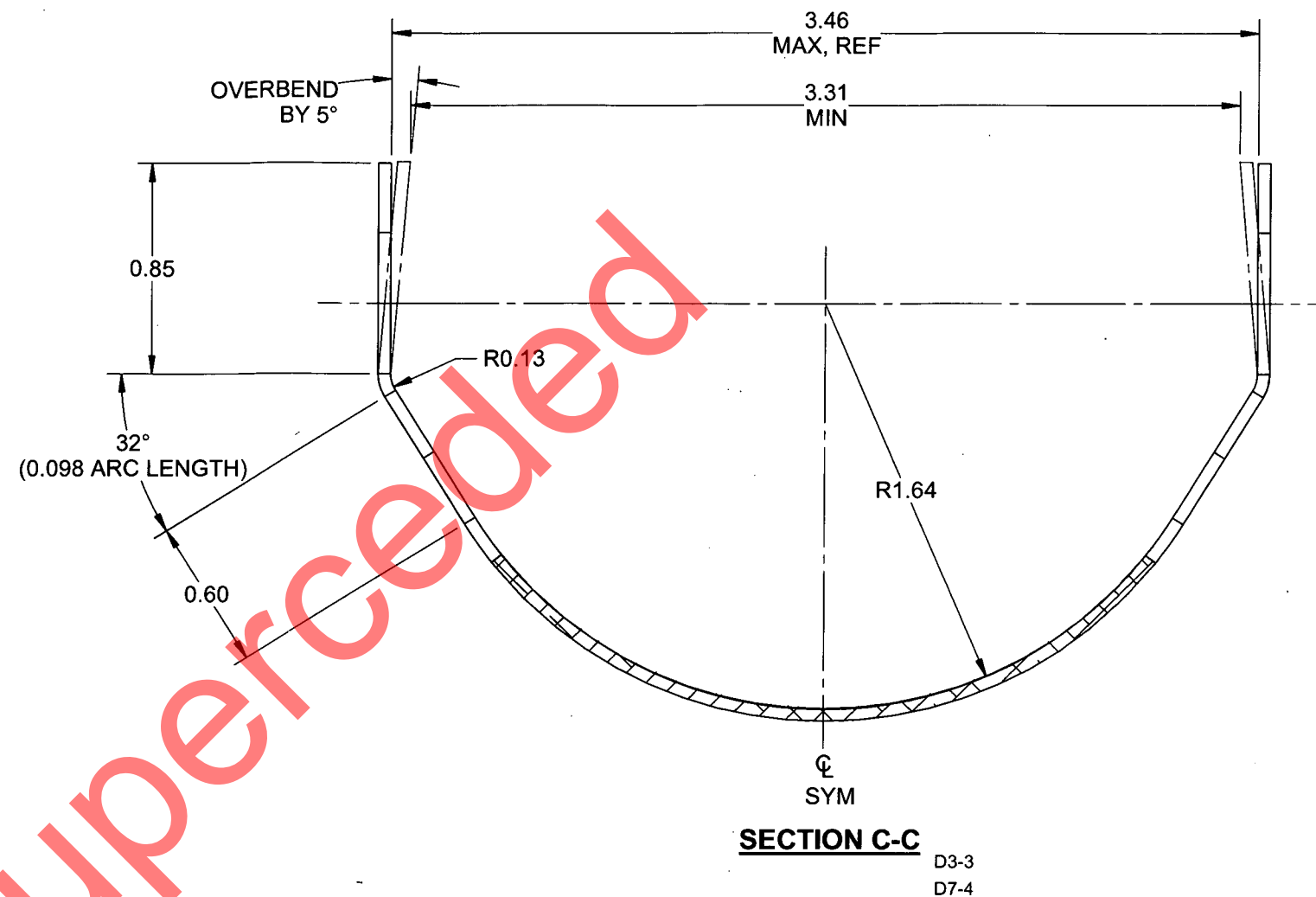
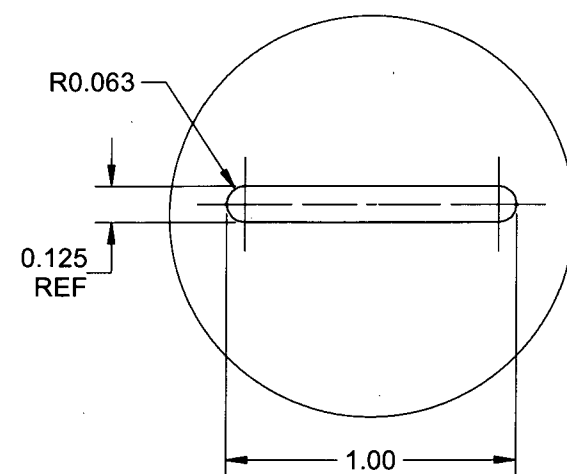
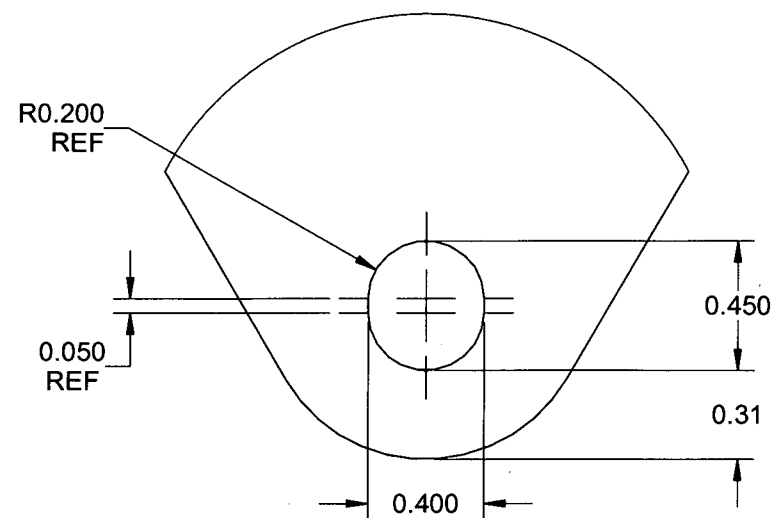
D4370-3F PLATE

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524
OR ASTM A240 OR ASME SA240
18 GAUGE (0.050 THICK), REF. DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.50 lbs

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MFG. APPR.		D4370	SHEET 5 OF 5
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